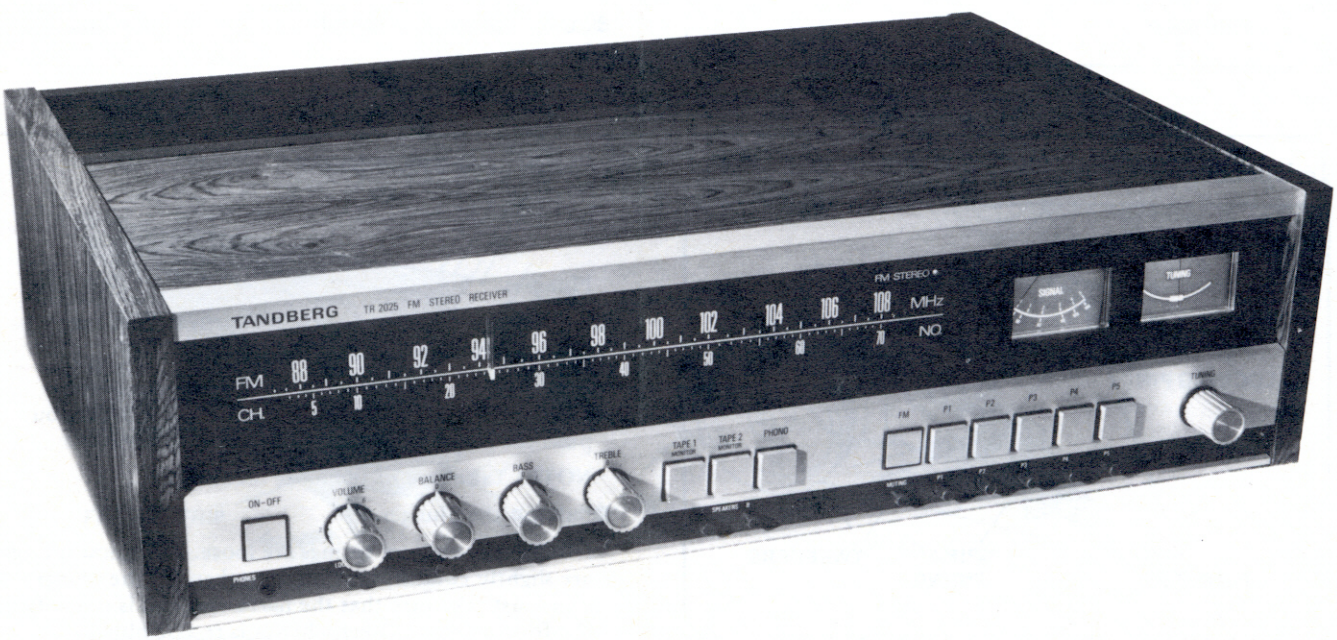
TANDBERG

TR 2025

Service Manual

CONTENTS



CLEANING THE SWITCHES

Occasionaly the push button switches will need to be cleaned and lubricated to maintain trouble free action. Apply a good cleaning agent sparingly with a fine brush. We recommend "Tandberg Klüberfett" or "Wahlerfett" obtainable from our Service Department.

Alcohol or methylated spirit may also be used for cleaning and vaseline may be used for lubrication afterwards.

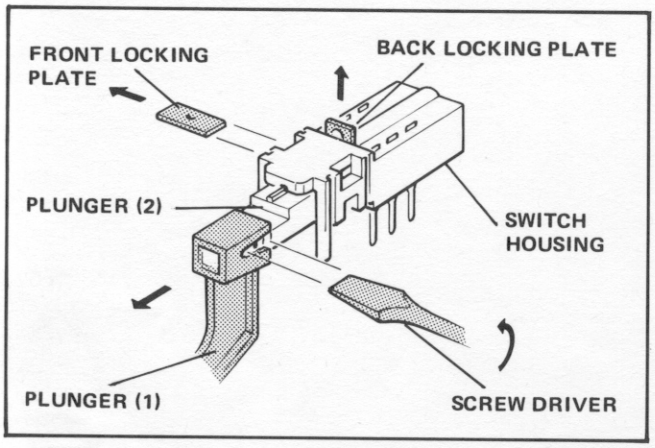
Avoid using cleaning agents that could attack the metal parts.

NOTE! Avoid touching the contacts with your fingers, it could cause corrosion.

NOTE! We have developed our own cleaning/lubricating agent "Tandberg Contact Spray" in aerosols, and we recommend it for all types of contacts. These aerosols can be supplied from our district offices and subsidiary companies.

DISMANTLING THE SWITCHES

Independent type



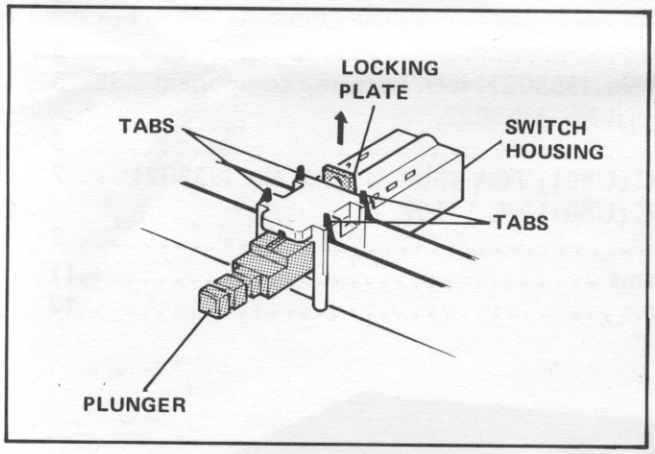
Plunger:

- Set the plunger (1 and 2) to the forward (out) position.
- Pull plunger (1) off with the aid of a screwdriver.
- Press plunger (2) right in, at the same time pull plunger (1) forward and down into the slot in the board.
- Press plunger (2) slightly in (from the inner position), and at the same time press the front locking plate out to the left.

  NOTE! When re-assembling, the tabs on the locking plate must point down.
- Lift the back locking plate up.
- Pull the plunger out.

  NOTE! The spring for the return of plunger (2) is located on the back end of the plunger and is loose.

Interlocking type



Plunger:

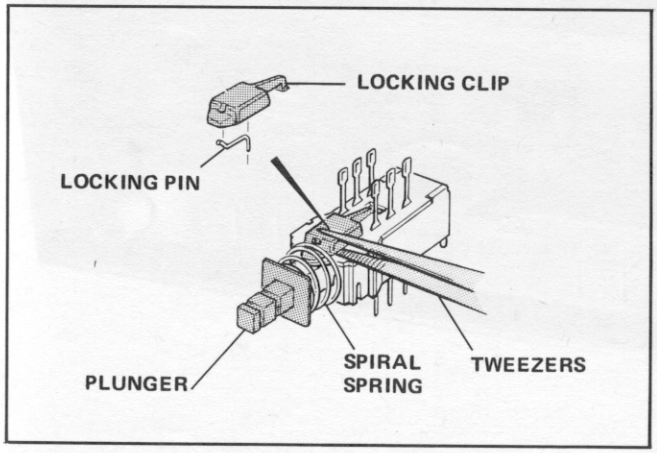
- Set the plunger to the forward (out) position.
- Pull the locking plate up.
- Pull the plunger out.

  NOTE! The spring for the return of the plunger is located on the back end of the plunger and is loose.

Switch housing:

- When the switch housing is dismantled, it pays to first unsolder the pre-set pot. located under that particular switch housing. The pre-set pot. is soldered at two points on the back edge on the component side.
- Push the pre-set pot. aside to gain access to the solder contacts on the switch housing.
- Unsolder the switch housing.
- Straighten up the four tabs which hold the switch housing.
- Lift up the switch housing.

Independent



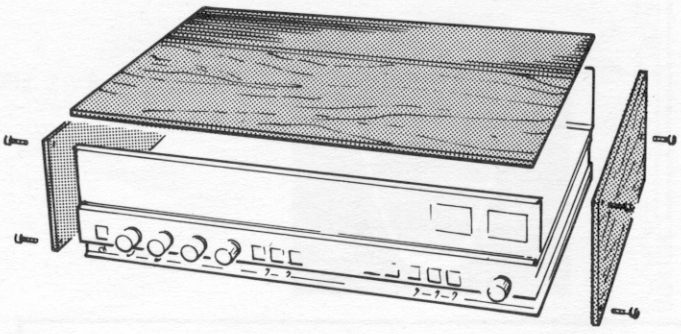
Plunger:

- Pull the spiral spring slightly forwards so that the locking clip is free at its front edge. Use tweezers as shown in the figure.
- Press the plunger right in and hold it there while you push the locking clip back and lift it up.

  NOTE! Take care of the loose locking pin.
- Pull out the plunger.

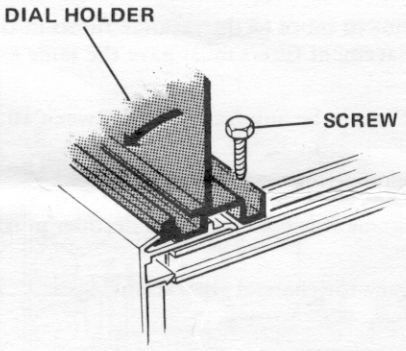
  NOTE! The contact springs are loose. The spiral springs are slightly conical, so if the are taken off the plunger you must take care that the narrowest end is towards the front of the plunger when it is re-assembled.

MECHANICAL DISMANTLING



CABINET

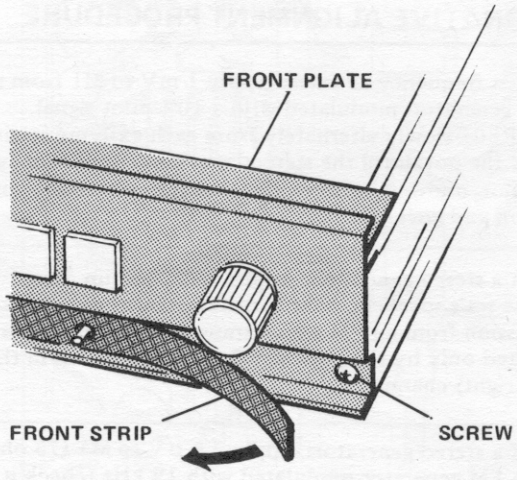
- Remove the 3 screws from each side panel.
- Lift up the top panel by the front edge and pull forwards.



DIAL HOLDER

- Remove the connections from the meters and the FM stereo lamp.
- Remove one screw from each end of the dial holder. Take care with the pointer.
- Tilt the dial holder forward by the top edge and pull up.

NOTE! The dial and the meters can be removed separately without loosening the dial holder.

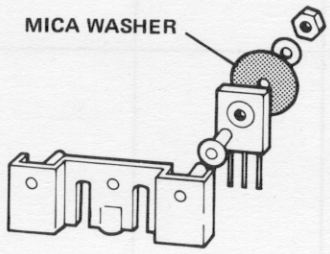


FRONT PLATE

- Pull off the knobs for VOLUME, BALANCE, BASS, TREBLE and the tuner knob.
- Loosen the black front strip by the filter pre-set knobs by pulling in forwards from the end. See figure.

NOTE! When re-assembling the strip, press it hard in from the front.

- Remove one screw from each end of the front plate.
- Remove the front plate.



OUTPUT TRANSISTORS

- When you change the output transistors we recommend that you smear "**Thermal Compound Wakefield**" on both sides of the mica washer. See the figure.

This grease can be ordered from our Service Dept.

Order number 340245.

We do **not** recommend silicone grease which can easily attack solder joints.

CORD DRIVE

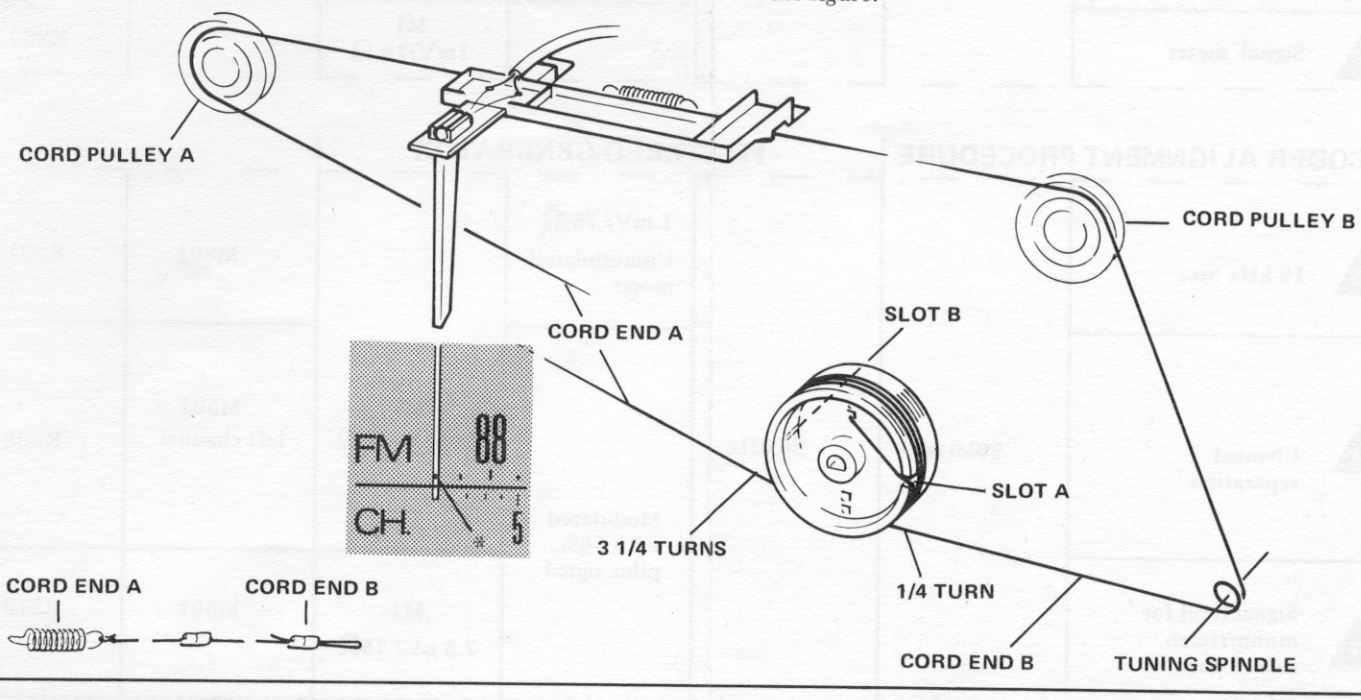
- Turn the cord drive wheel to the maximum anti-clockwise position (left).
- Remove the cord drive wheel.
- Remove the defective cord.
- Fit the cord drive wheel with the new cord back into place.
- Fit cord end B into slot B.
- Lay the cord into the back groove of the cord drive wheel with a ¼ turn anit-clockwise.
- Lay one turn of the cord round the tuning spindle and up over cord pulley B.
- Fix the cord with tape.
- Lay cord end A along groove A.
- Lay the cord in the front groove of the cord drive wheel with 3¼ turns clockwise.
- Lay the cord over cord pulley A and fix it to cord end B.

Assemble the dial pointer.

- Assemble the dial holder and set the pointer to the lowest mark on the dial as described below.

Setting the pointer

- Turn the cord drive wheel to its extreme anti-clockwise position.
- Set the pointer over the mark on the dial as shown in the figure.



FM– ALIGNMENT PROCEDURE

Steps	Receiver	GENERATOR			Oscilloscope	Circuit		No
	Frequency	Frequency	Deviation	Applied to M	Connected to (M)	Adjust	Board No.	
1 25 V for varicap						R902	Board No. A6	C A
2 FM-IF	90MHz	90MHz	± 200kHz	M1 FM ant. input	M201 via diodeprobe Fig. 1 (A-2 board)	L106,107	A1	M h 1 c
3 FM- osc.	90MHz 105MHz	90MHz 105MHz				R242 C118	A2 A1	C n
4A FM- Preset (P1)	See notes	87,5MHz	± 75kHz			R252	A2	T A
4B FM- Preset (P2)	103MHz	103MHz				R246		T o r
5 RF circuits	90MHz 105MHz	90MHz 105MHz	± 200kHz			L101,102,103 C103,107,110	A1	
6A Detector	90MHz	90MHz	± 75kHz			L201	A2	
6B AFC muting button						R236		
7 Tuning meter						R214		
8 Muting								
9 Signal- meter				M1 1mV/75 Ω		R209		

DECODER ALIGNMENT PROCEDURE

		FM STEREO-GENERATOR					
10 19 kHz osc.	90MHz	90MHz	1 mV/ 75 Ω Unmodulated mono	M1 10 mV/ 75Ω	M801	R801	A2
11 Channel separation			Modulated with 10% pilot signal		M501 left channel	R802	
12 Signal level for mono/stereo switch-over				M1 7.5 µV/ 75Ω	M501	R215	

Board No.	Notes
A6	Connect a d.c. meter to M901 (page 10). Adjust R902 to get 25 V (± 0.2 V).
A1	Muting button out. Adjust L106, L107 for max. curve height and symmetry (Figure 2) FM-IF 10.6 MHz to 10.8 MHz. The center frequency is determined by the fixed ceramic filter.
A2 A1	Check the lowest setting of the dial pointer before trimming (Figure 3). Check 95 MHz and 100 MHz.
A2	Turn pre-set pot. to min. (anti-clockwise). Adjust R252 until the curve is in the center of the 'scope. — — — — — — — — — Turn pre-set pot. clockwise until the curve is in the center of the 'scope. Adjust R246 until the needle on the meter reaches 103 MHz. Check 87.5 MHz (P1).
A1	Press in the FM button. Adjust for max. curve height and symmetry (Figure 2). **NOTE!** Adjust L101 to the outer position and L102, L103 to the inner position.
A2	AFC (muting button) out. Connect dist./voltmeter to TAPE OUT (pin 1). Adjust L201 for max. output voltage and min. distortion. — — — — — — — — — AFC (muting button) in. Adjust L201 for symmetry on the IF curve. Check that the curve does not change when the AFC (muting button) is pressed in and out. — — — — — — — — — Adjust R236 until the needle comes to the center. Adjust R214 for threshold at 3 μV. Adjust for 90% of max. deflection. — — — — — — — — —
A2	Adjust R801 to obtain 19 kHz on a frequency counter connected to M801. Modulate the right channel 90% at 1 kHz. Connect the 'scope to TAPE OUT left channel. Adjust R802 to abtain min. curve height on the 'scope. Check by crossing over the channels (modulate the left channel and connect the 'scope to the right channel). Right and left channel should have the same curve height. Turn R215 to its clockwise end position and then turn it slowly anti-clockwise until the stereo lamp comes on.

NOTE!
The tuner does **not** stop physically when it reaches its extreme positions. Instead you will hear a mechanical click when it reaches either end of the tuning scale.

NOTE!
If you change one or more of the ceramic filters in the FM-IF the replacement filters must have the same colour code.

Reason: The IF might be any frequency between 10.6 MHz and 10.8 MHz.

If you change the FM-IF coils, ceramic filters, or components where alignment is necessary, the decoder must also be aligned again.

Reason: Necessary for channel separation.

ALTERNATIVE ALIGNMENT PROCEDURE

Without a frequency counter: Apply 1 mV to M1 from an FM sig. generator, modulated with a 10% pilot signal. Adjust R801 slowly alternately from each extreme setting (end) of the pot. until the stereo lamp comes on. Finally, set the pot. midway between the positions where the lamp comes on and goes off.

Without a stereo generator: Adjust R802 to min. signal from the set's speakers, right (or left) channel during a test transmission from an FM stereo transmitter when this is modulated only by the pilot signal and the signal is in the left (or right) channel.

Without a stereo generator: Apply 7.5 μV to M1 (75 ohms) from an FM generator modulated with 19 kHz (check it with a frequency counter) deviation 7.5 kHz. Follow the same alignment procedure as with an FM stereo generator.

Fig. 1 Diodeprobe

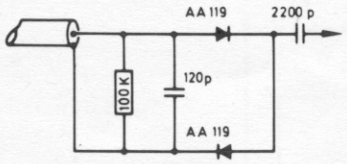


Fig. 2 Selectivity FM

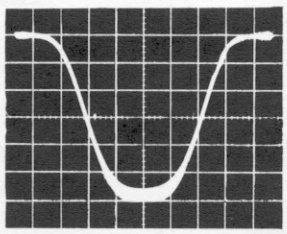
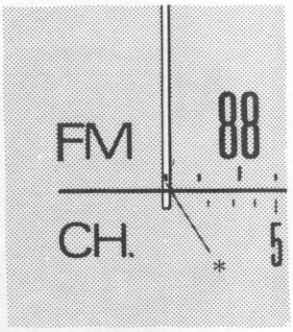


Fig. 3 Setting the pointer

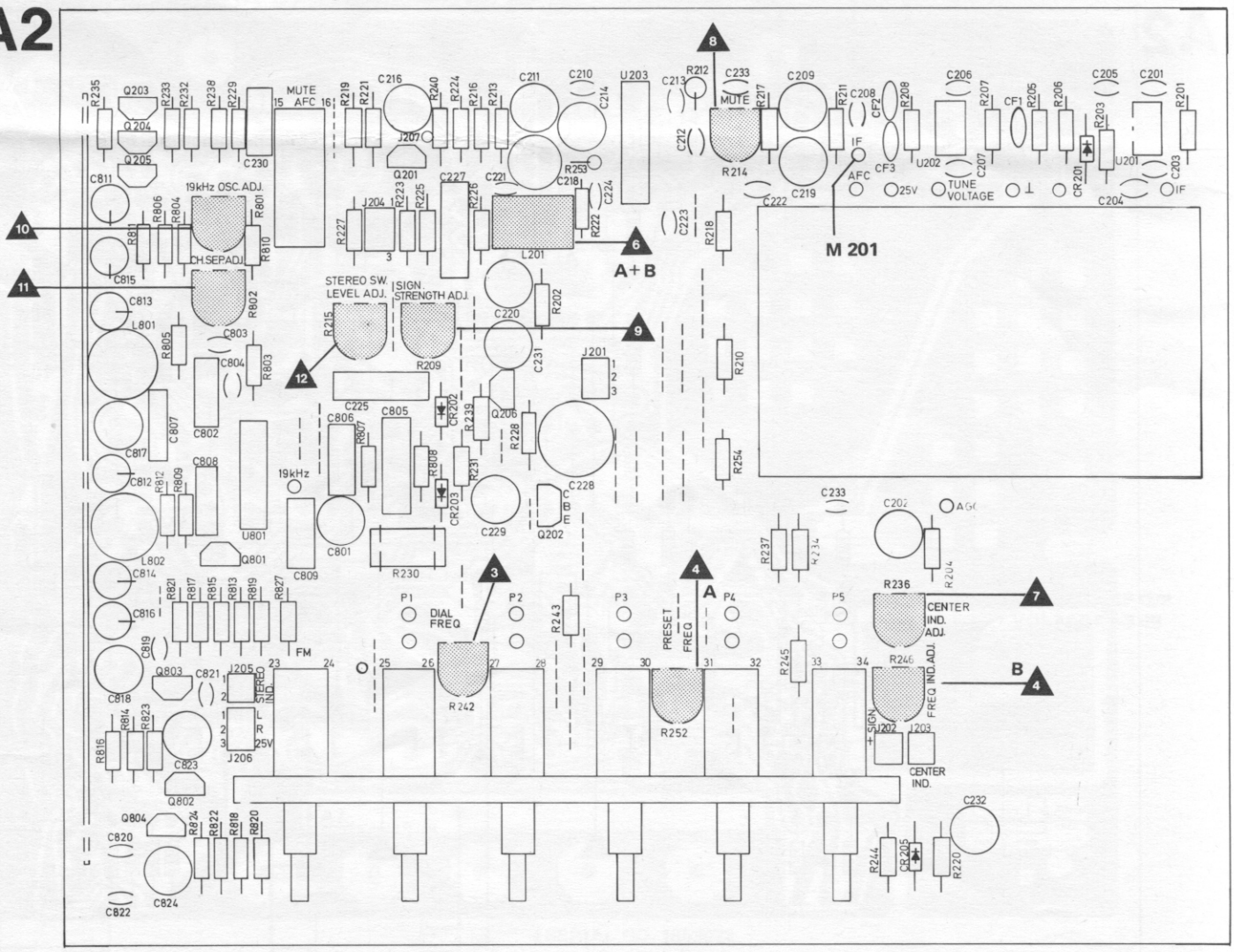
Turn the cord drive wheel to its extreme anti-clockwise position.

Set the pointer over the mark (*) on the dial as shown in the figure.

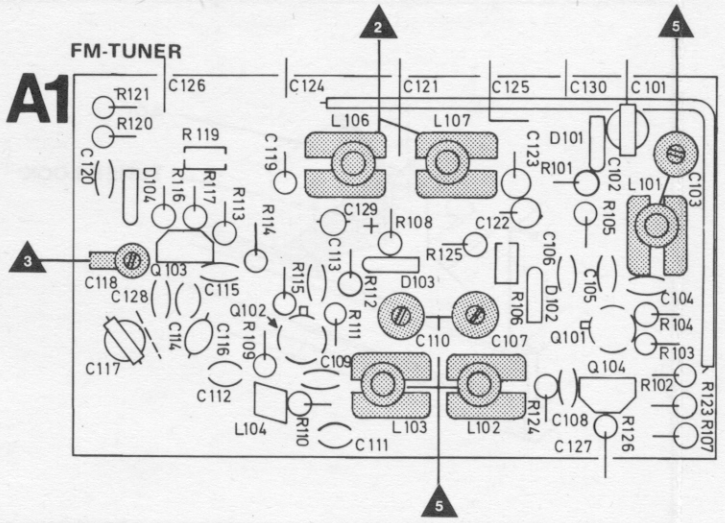


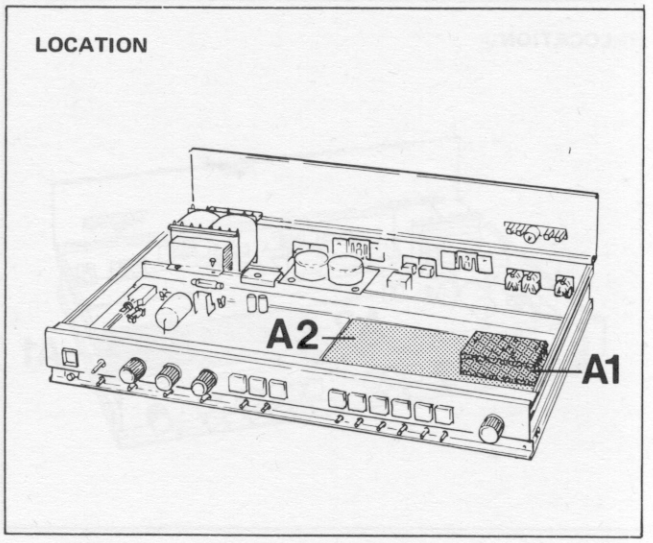
FM – IF + DECODER WITH IC (U 801) TCA 4500 TO SERIAL NO. 1853021

A2

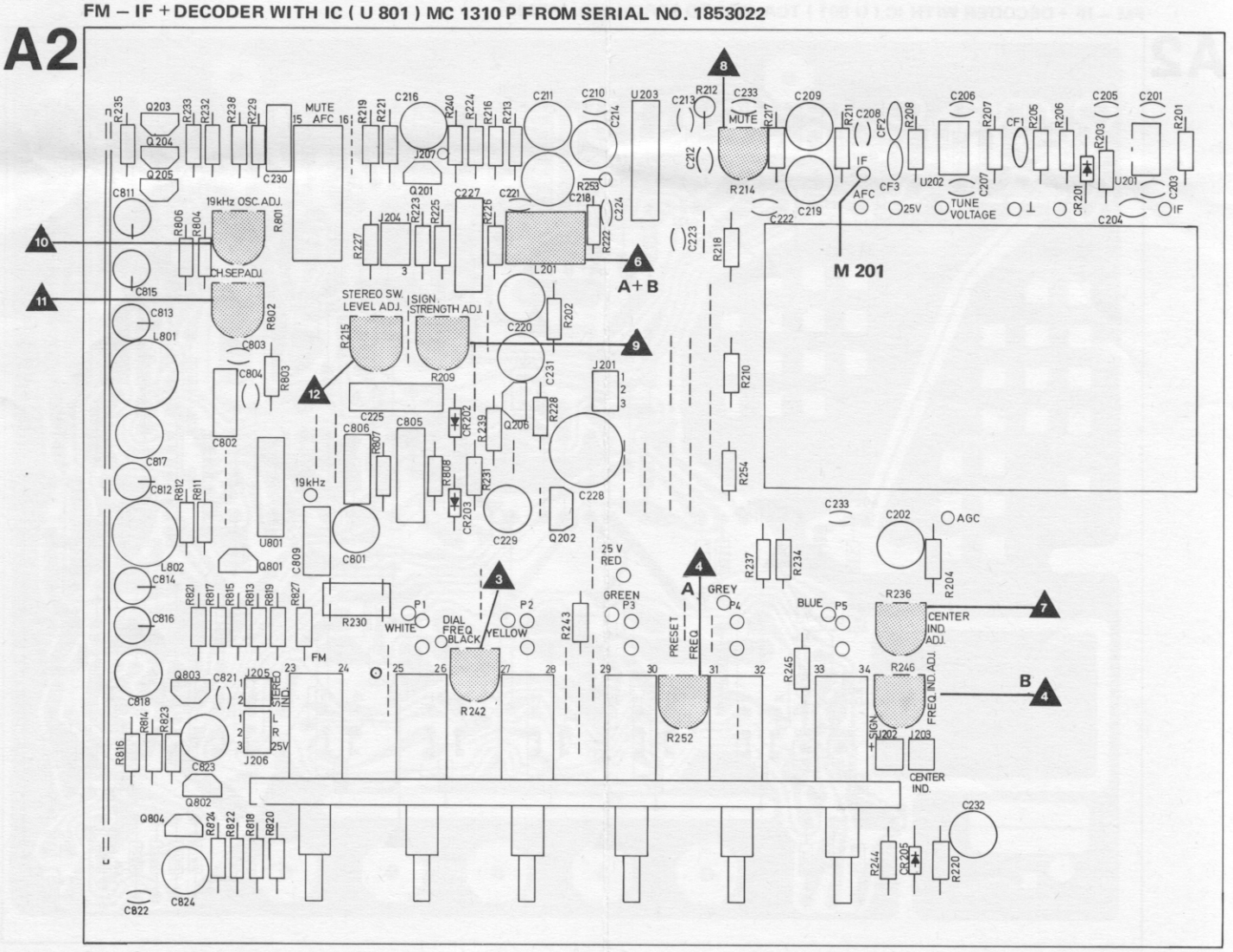


Seen from the component side



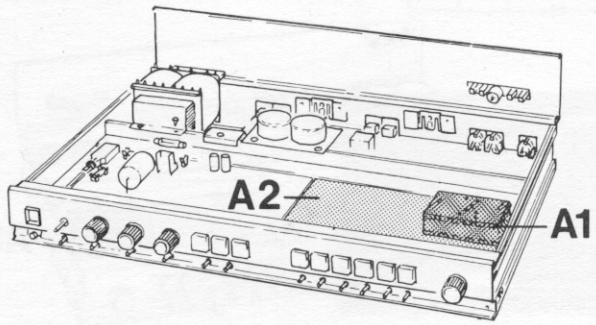


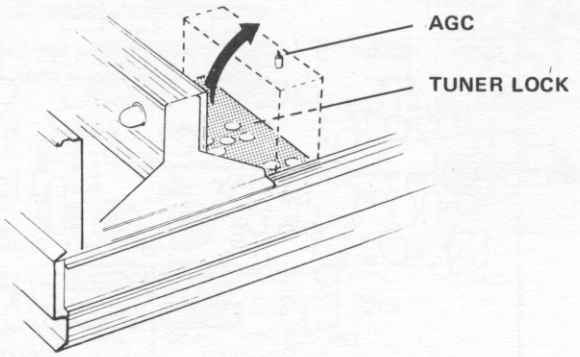
FM – IF + DECODER WITH IC (U 801) MC 1310 P FROM SERIAL NO. 1853022



Seen from the component side

LOCATION



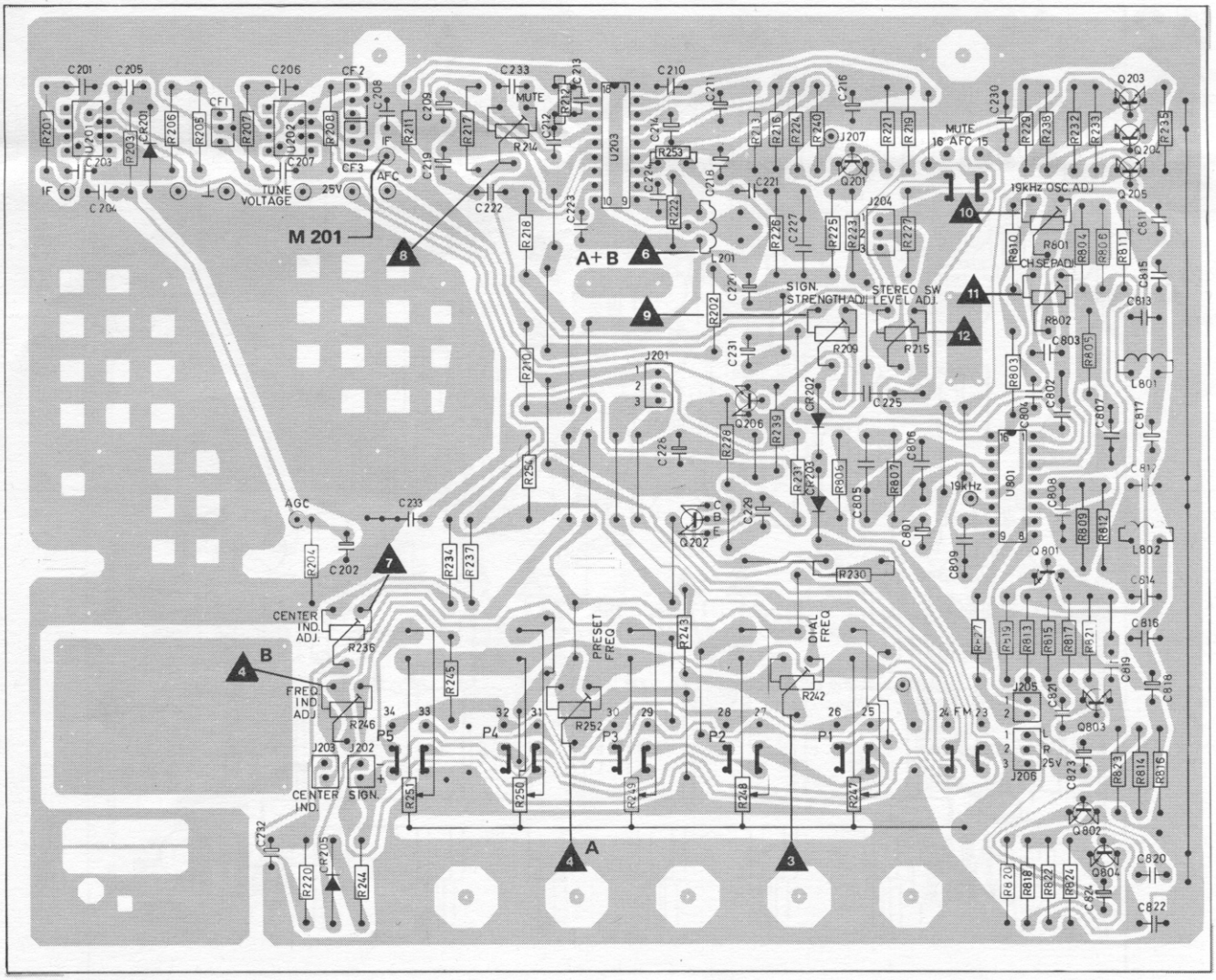


Fault finding in the FM tuner

- Remove the tuner lock.
- Tip up the tuner by the front edge.
- Unsolder the AGC lead.

FM – IF + DECODER WITH IC (U 801) TCA 4500 TO SERIAL NO. 1853021

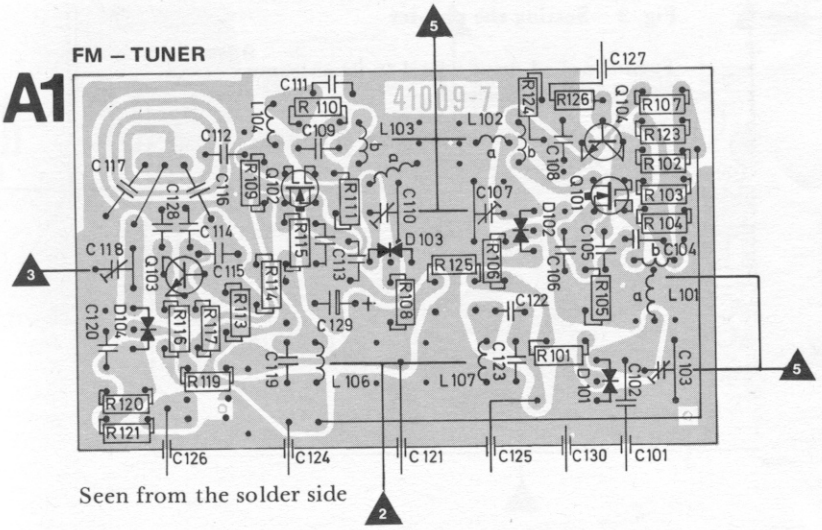
A2



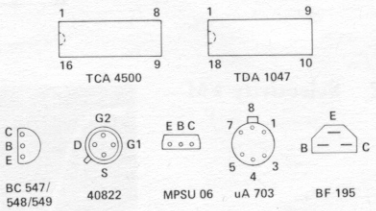
Seen from the solder side

A1

FM – TUNER



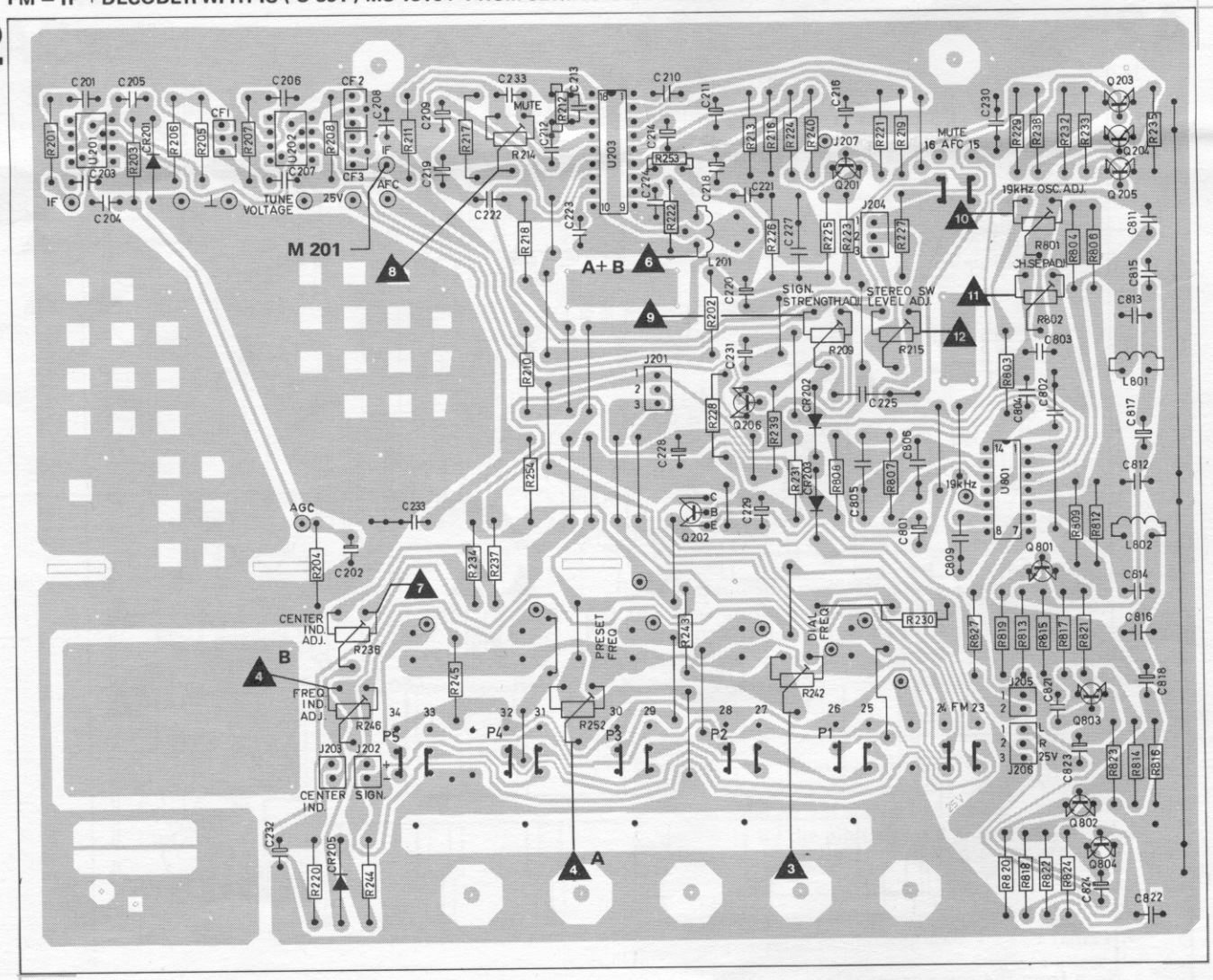
Seen from the solder side



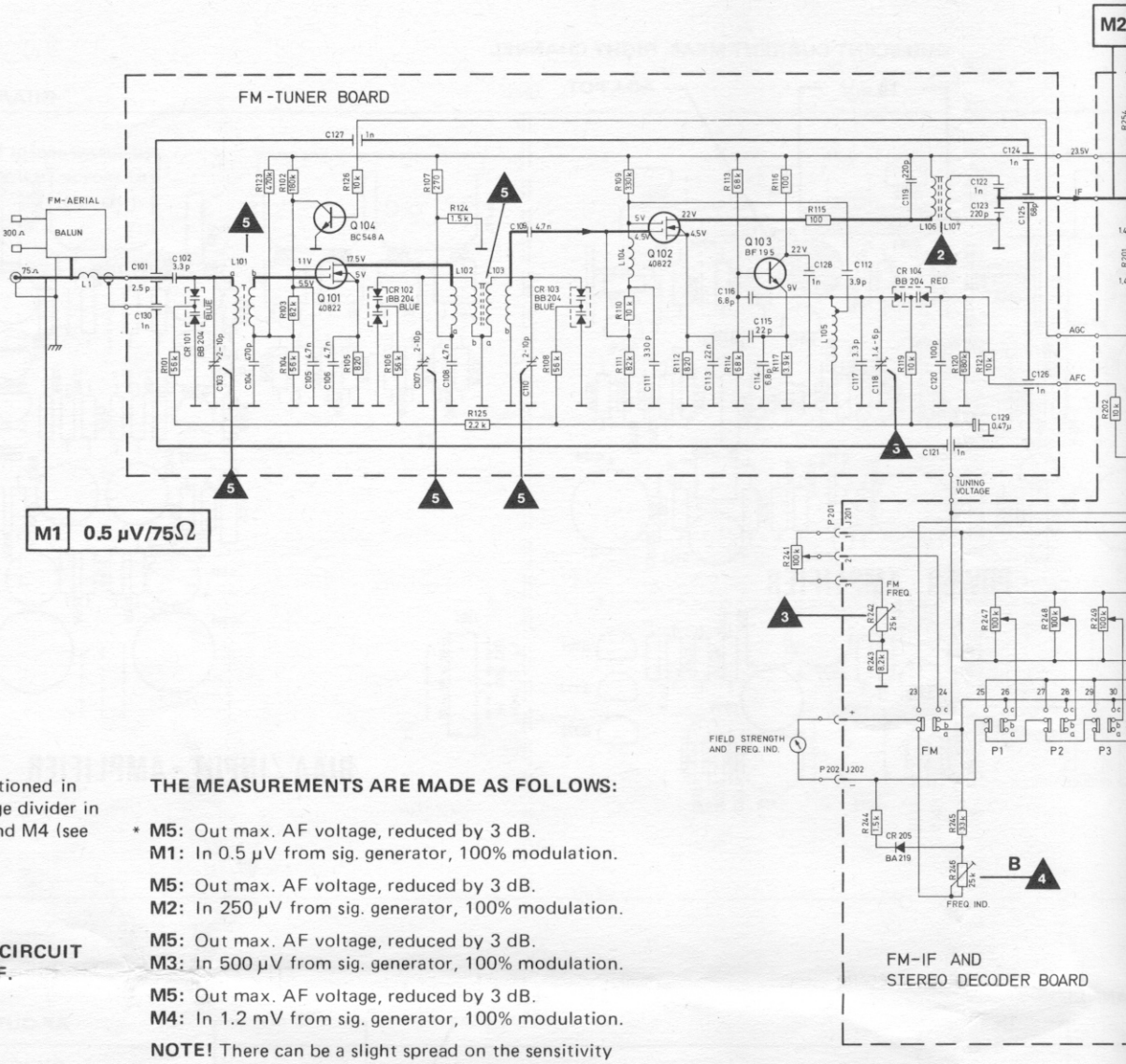
Transistors and IC's are seen from underneath.

A2

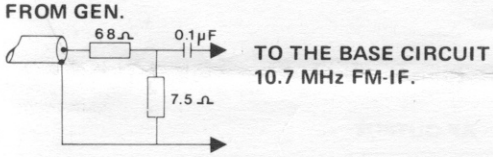
FM – IF + DECODER WITH IC (U 801) MC 1310 P FROM SERIAL NO. 1853022



Seen from the solder side



NOTE! The sensitivity measurements mentioned in the circuit diagram were made with a voltage divider in series with the sig. generator for M2, M3, and M4 (see figure below).



AC Voltage divider (10:1)

NOTE! The leads of the components in the voltage divider must be as short as possible.

THE MEASUREMENTS ARE MADE AS FOLLOWS:

* **M5:** Out max. AF voltage, reduced by 3 dB.
M1: In 0.5 µV from sig. generator, 100% modulation.

M5: Out max. AF voltage, reduced by 3 dB.
M2: In 250 µV from sig. generator, 100% modulation.

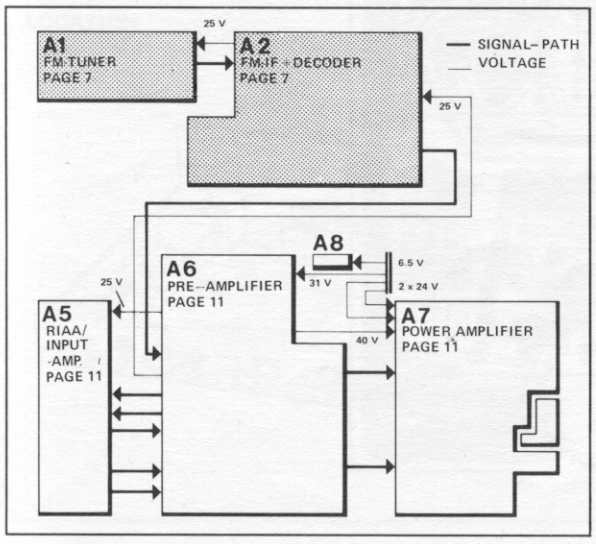
M5: Out max. AF voltage, reduced by 3 dB.
M3: In 500 µV from sig. generator, 100% modulation.

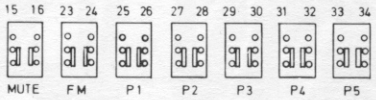
M5: Out max. AF voltage, reduced by 3 dB.
M4: In 1.2 mV from sig. generator, 100% modulation.

NOTE! There can be a slight spread on the sensitivity measurement figures between different receivers.

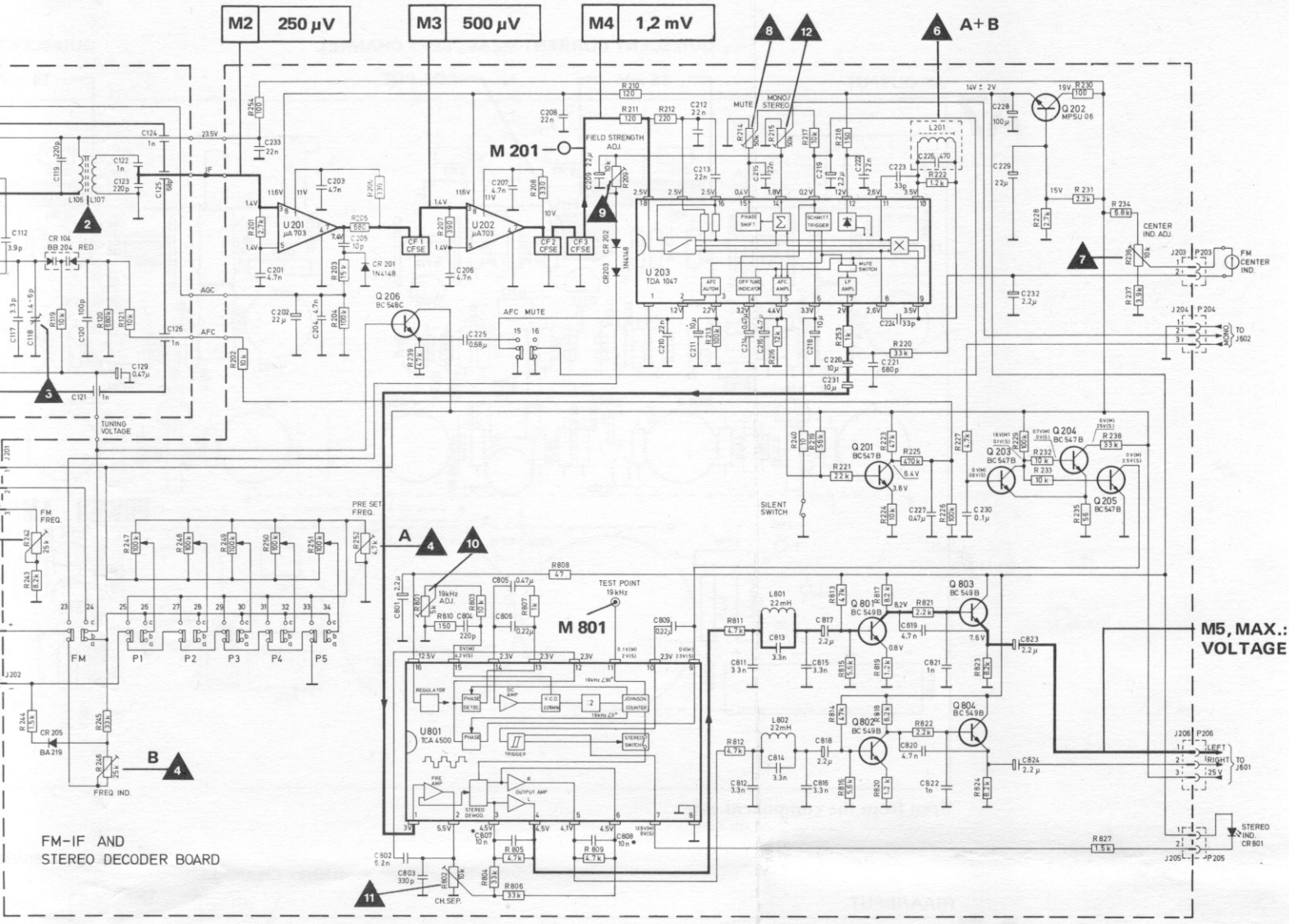
* **NOTE!** When measuring only the sensitivity between M1 and M5 you can use the TAPE OUT (pin 1 or 4) socket as M5 to avoid dismantling the cabinet.

NOTE! When applying a signal from a sig. generator to the circuit, connect the generator positive and negative leads across the IC.



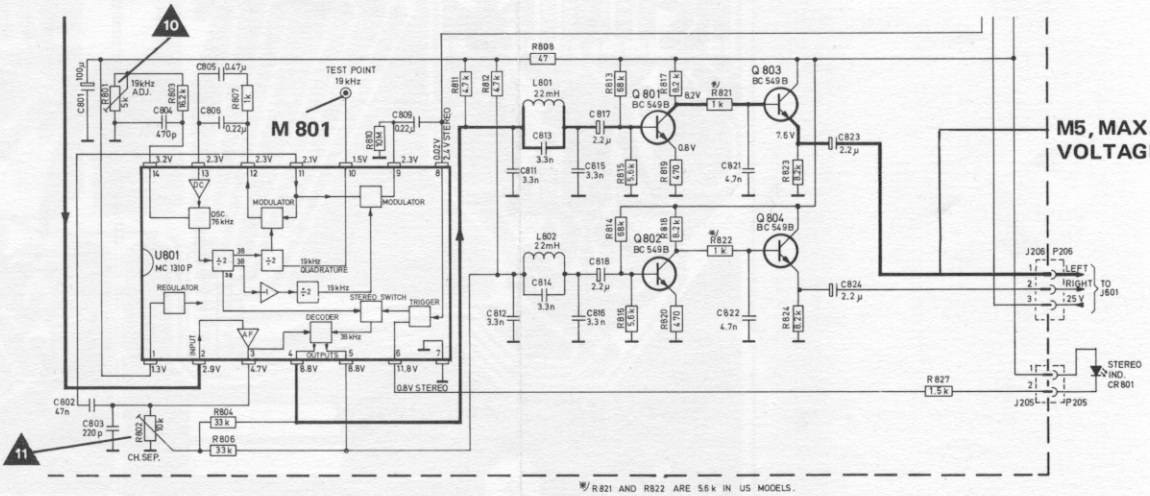


All the switches are shown in the unoperated position.



* C 807 AND C808 ARE 15n IN US MODELS

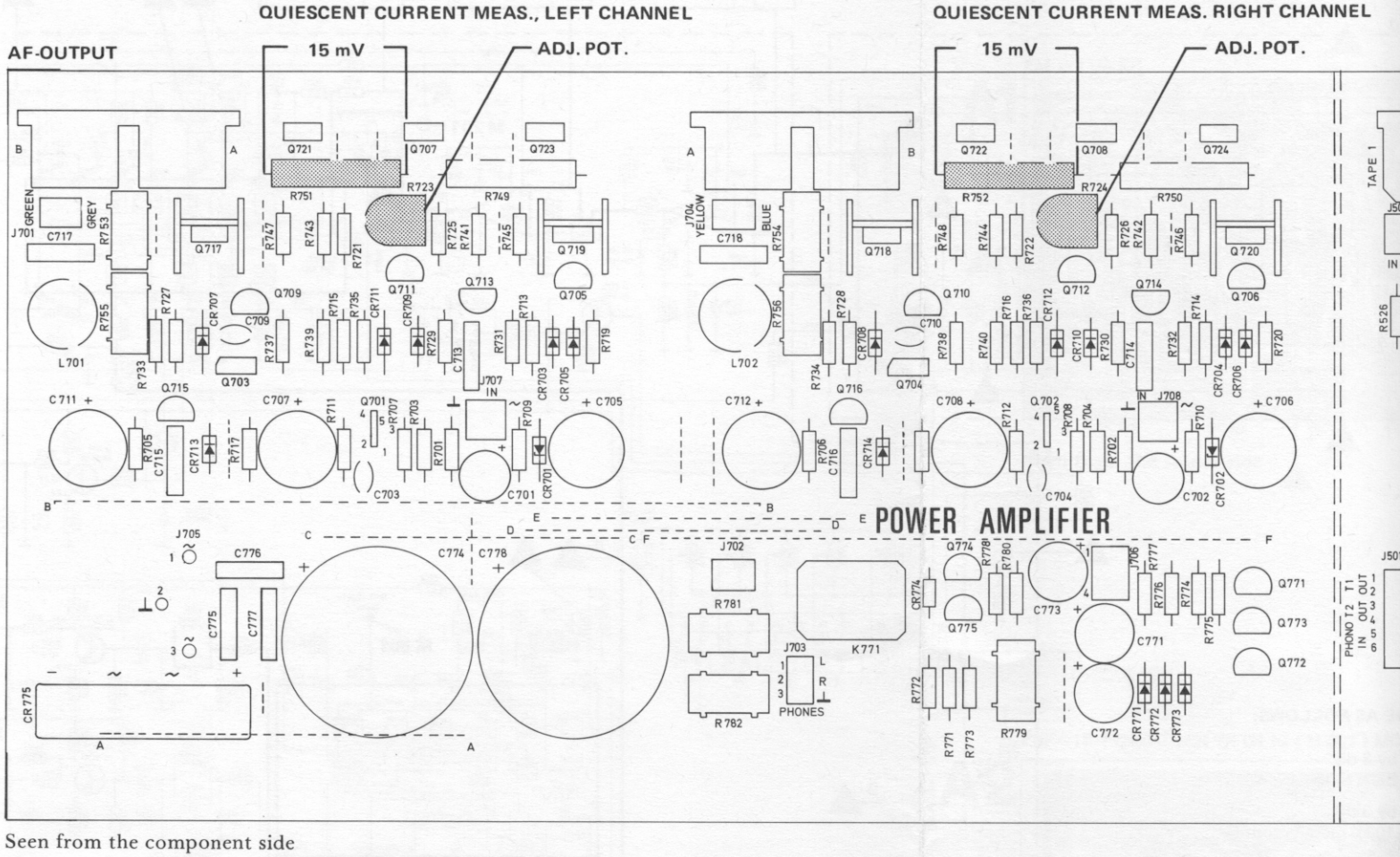
DECODER WITH IC (U 801) TCA 4500 TO SERIAL NO. 1853021



*/ R 821 AND R822 ARE 5.6 k IN US MODELS.

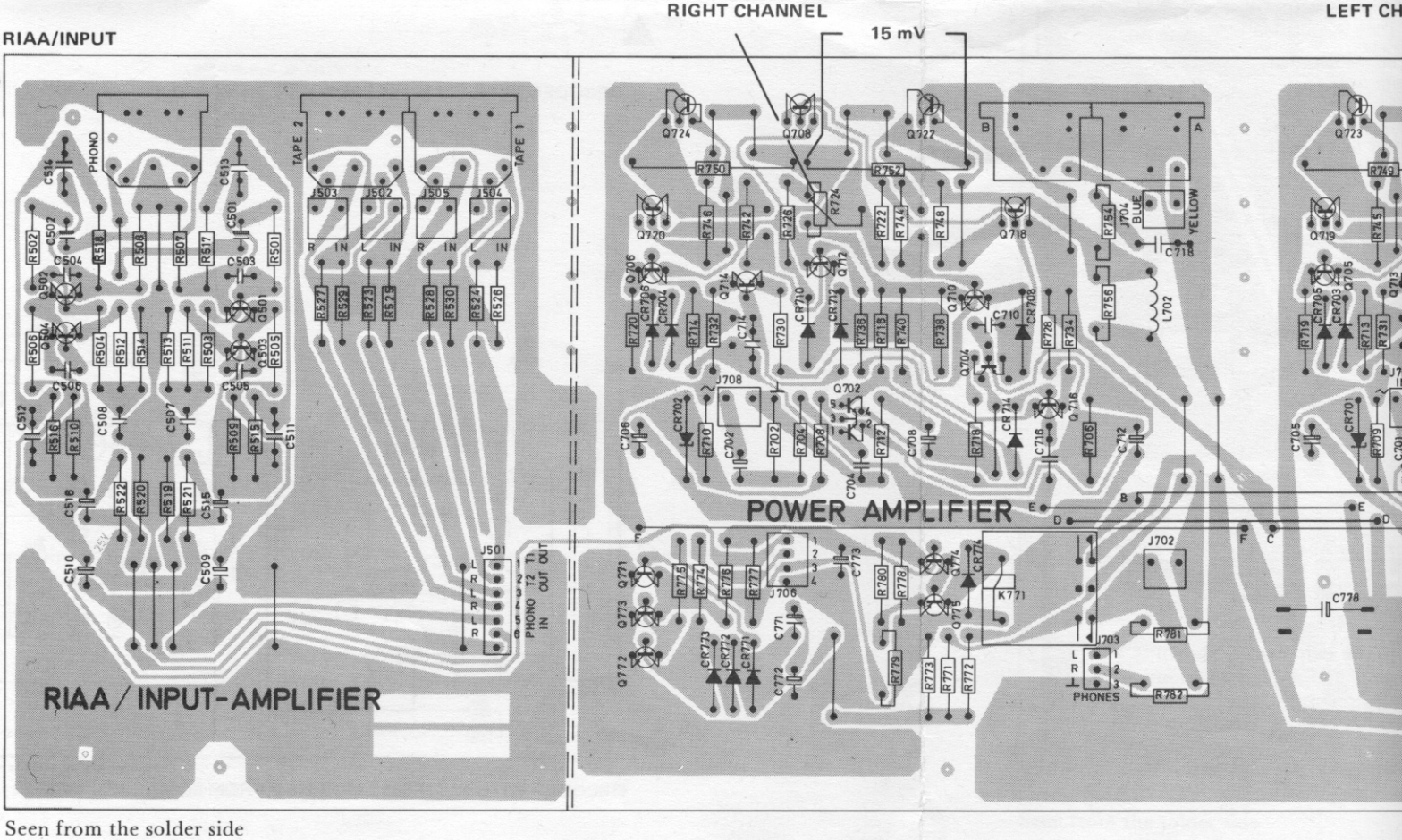
DECODER WITH IC (U 801) MC 1310 P FROM SERIAL NO. 1853022

A7



Seen from the component side

A5



Seen from the solder side

ANNEL

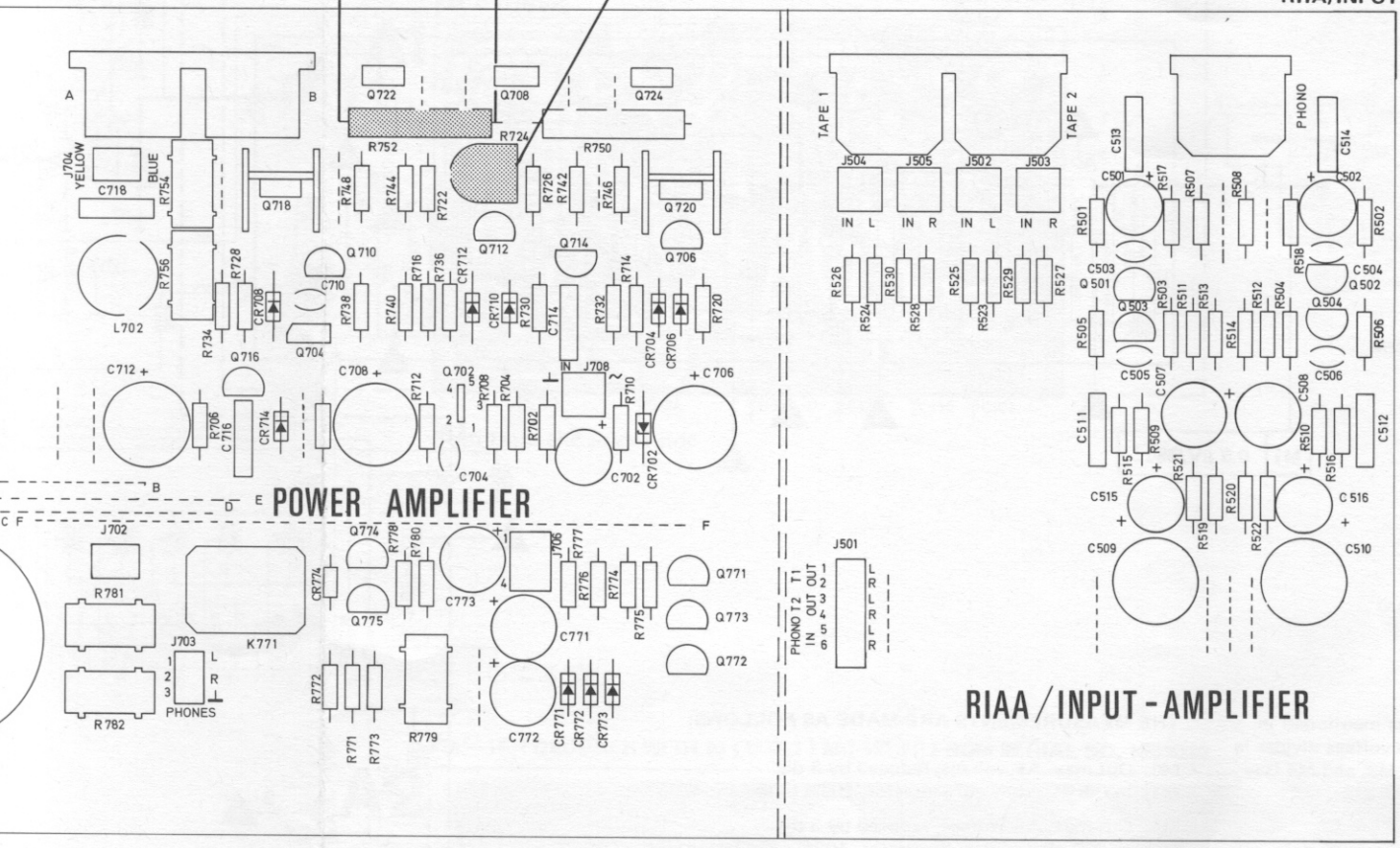
QUIESCENT CURRENT MEAS. RIGHT CHANNEL

15 mV

ADJ. POT.

RIIA/INPUT

A5



RIGHT CHANNEL

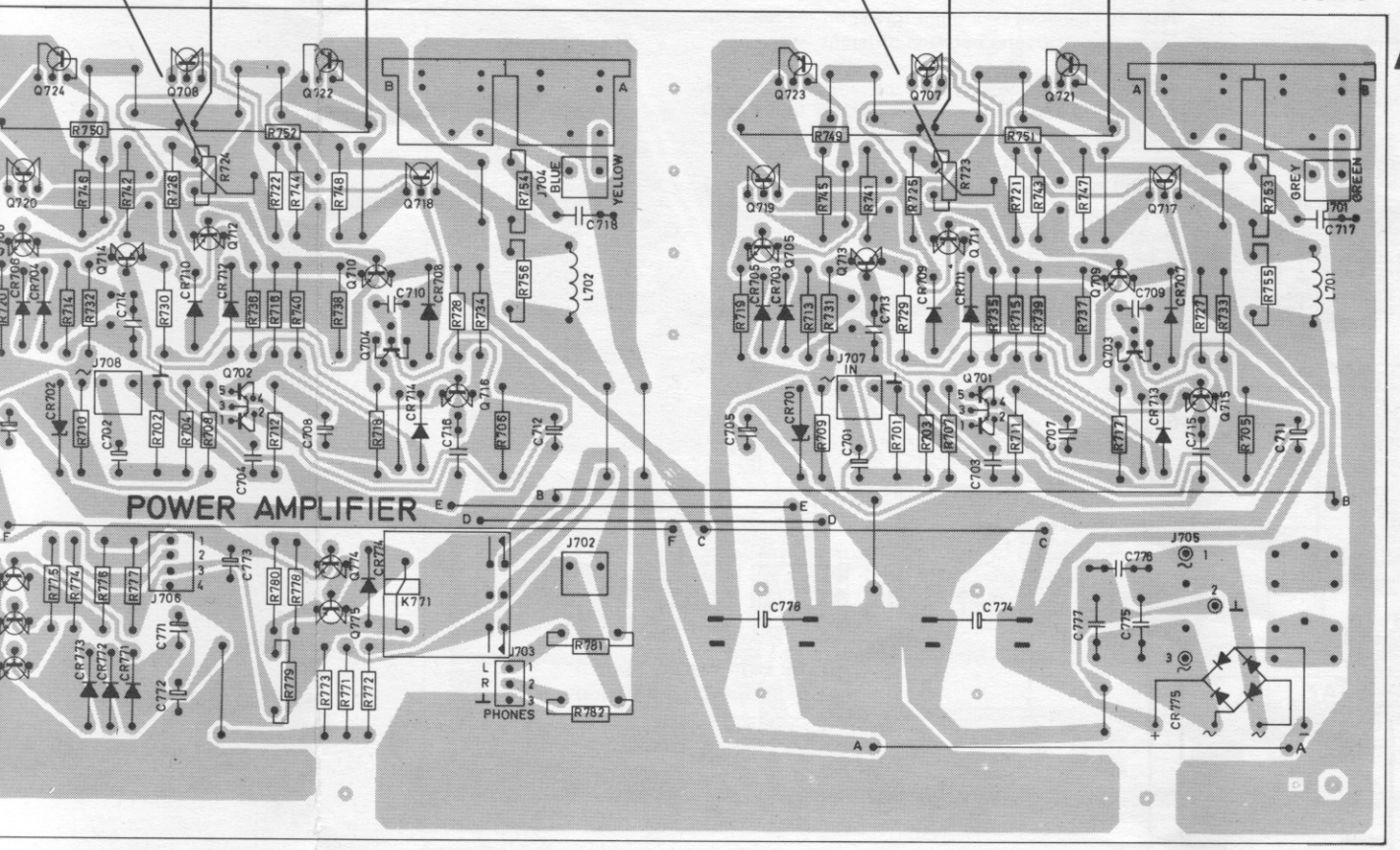
15 mV

LEFT CHANNEL

15 mV

AF-OUTPUT

A7



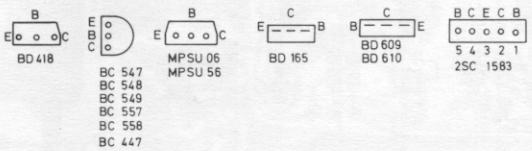
QUIESCENT CURRENT ADJ.

Measure the quiescent current **after 10 mins.** warm up time (with the volume control tuned down) across the emitter resistor R751 (left ch.) and R752 (right ch.).

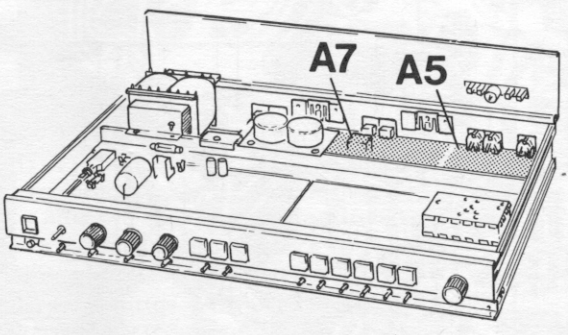
Measure from the component side.

If necessary adjust R723 (left ch.) and R724 (right ch.).

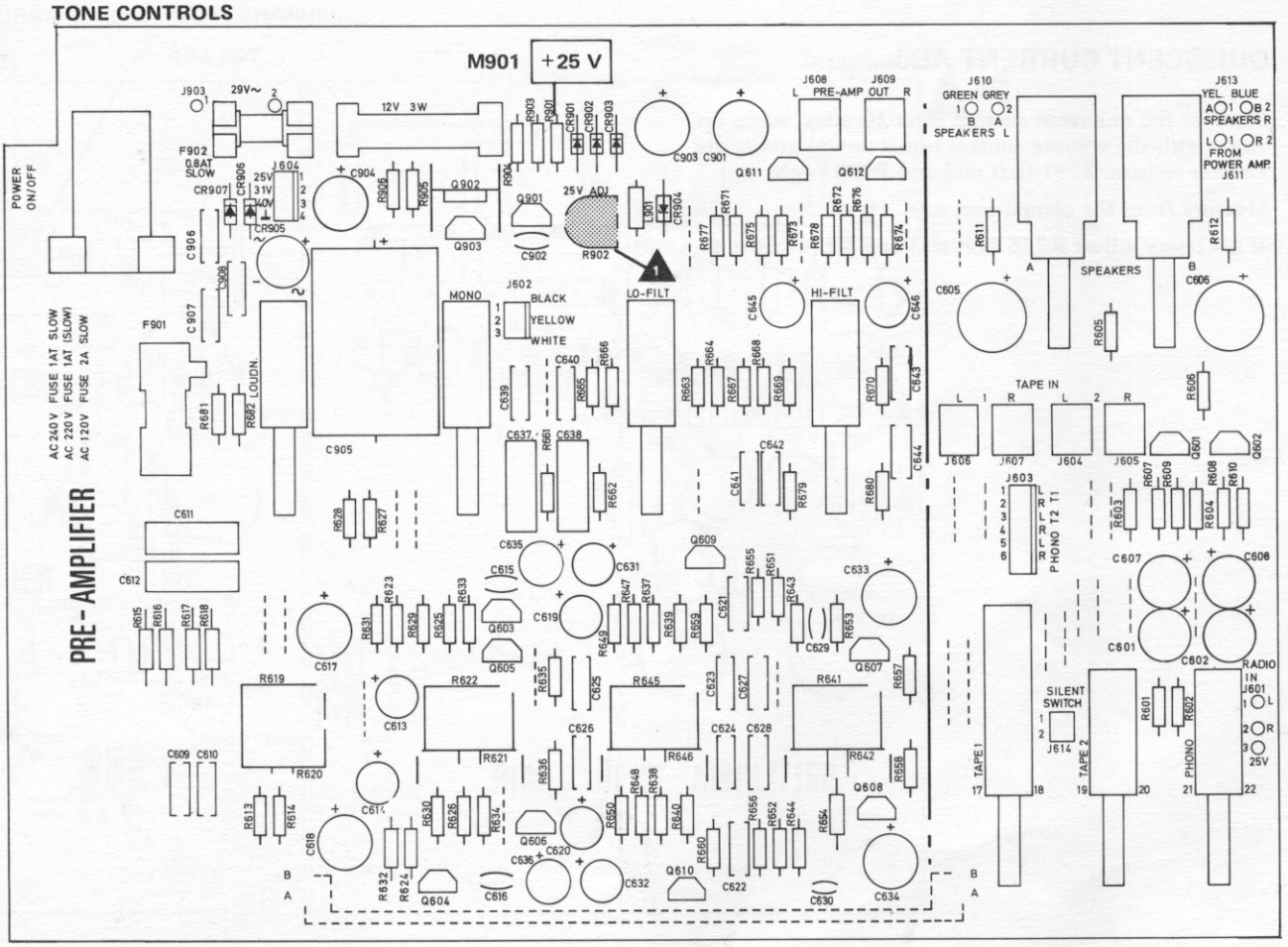
Transistors seen from underneath.



LOCATION

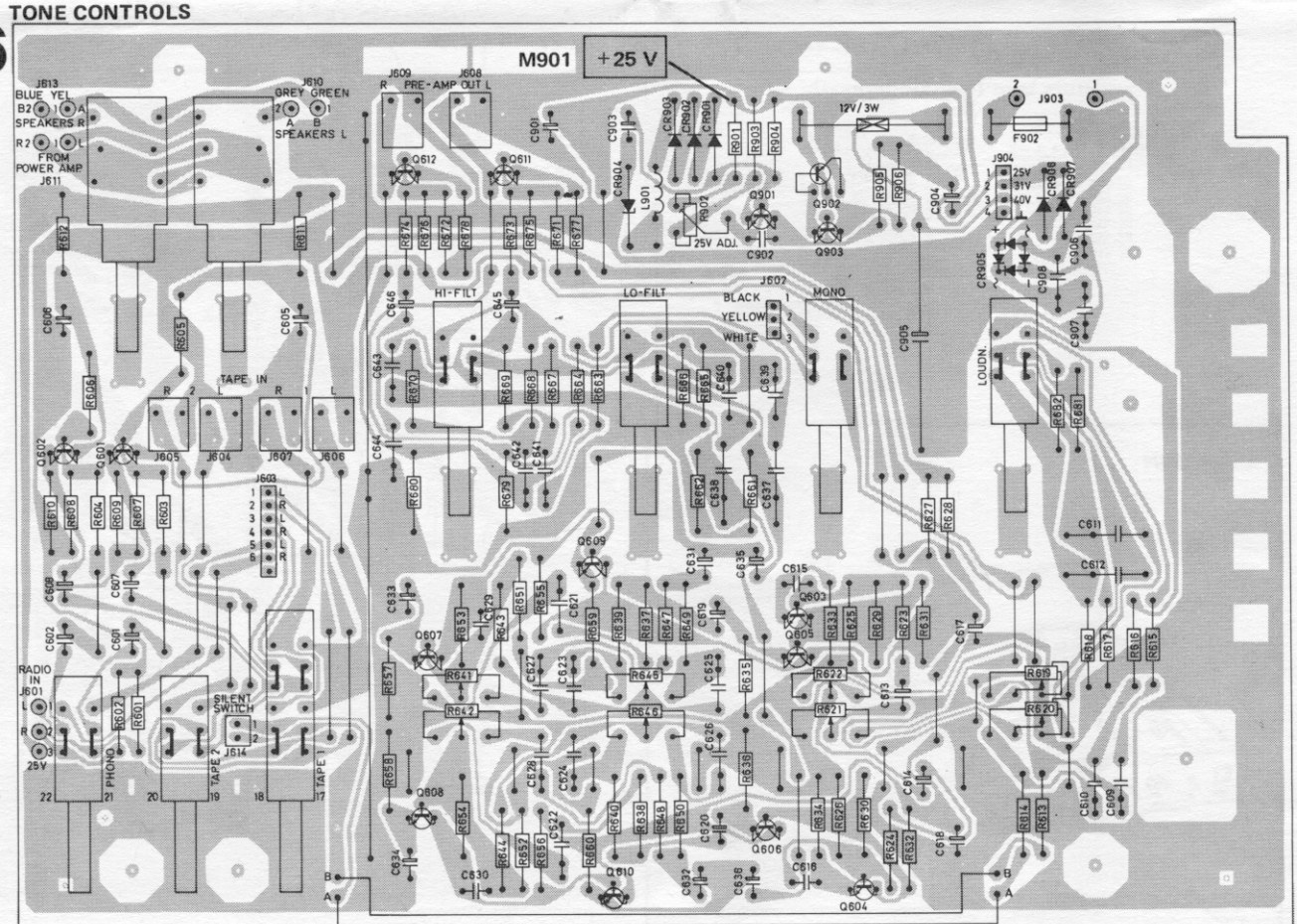


A6 TONE CONTROLS

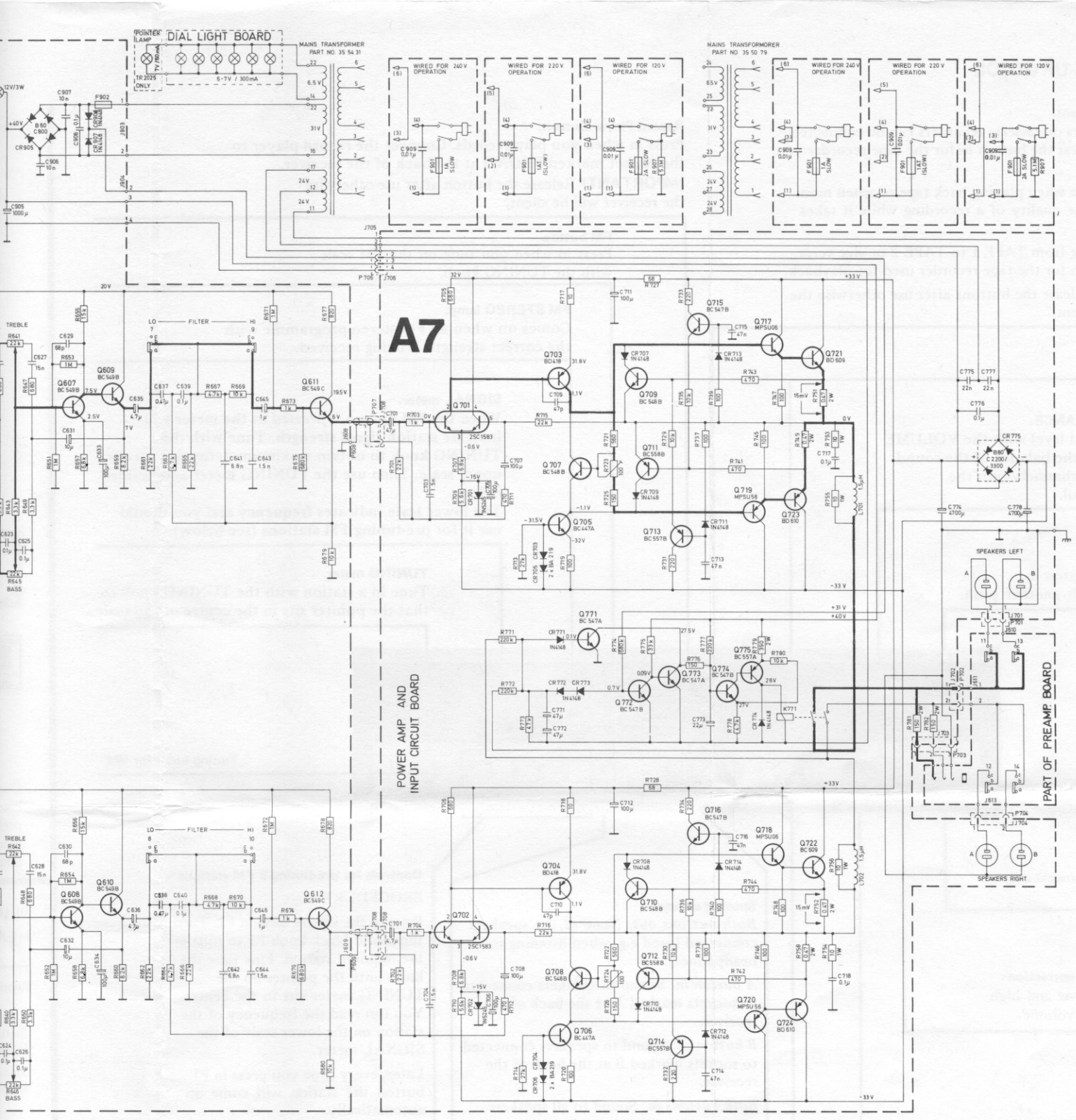


Seen from the component side

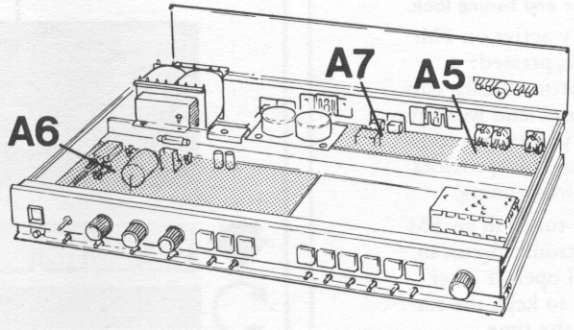
A6 TONE CONTROLS

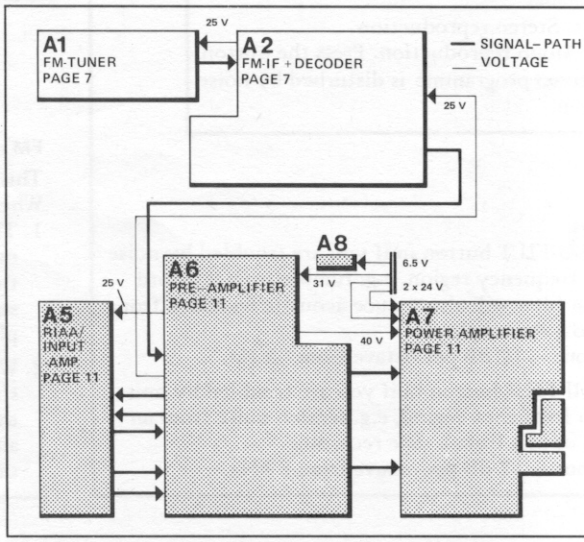


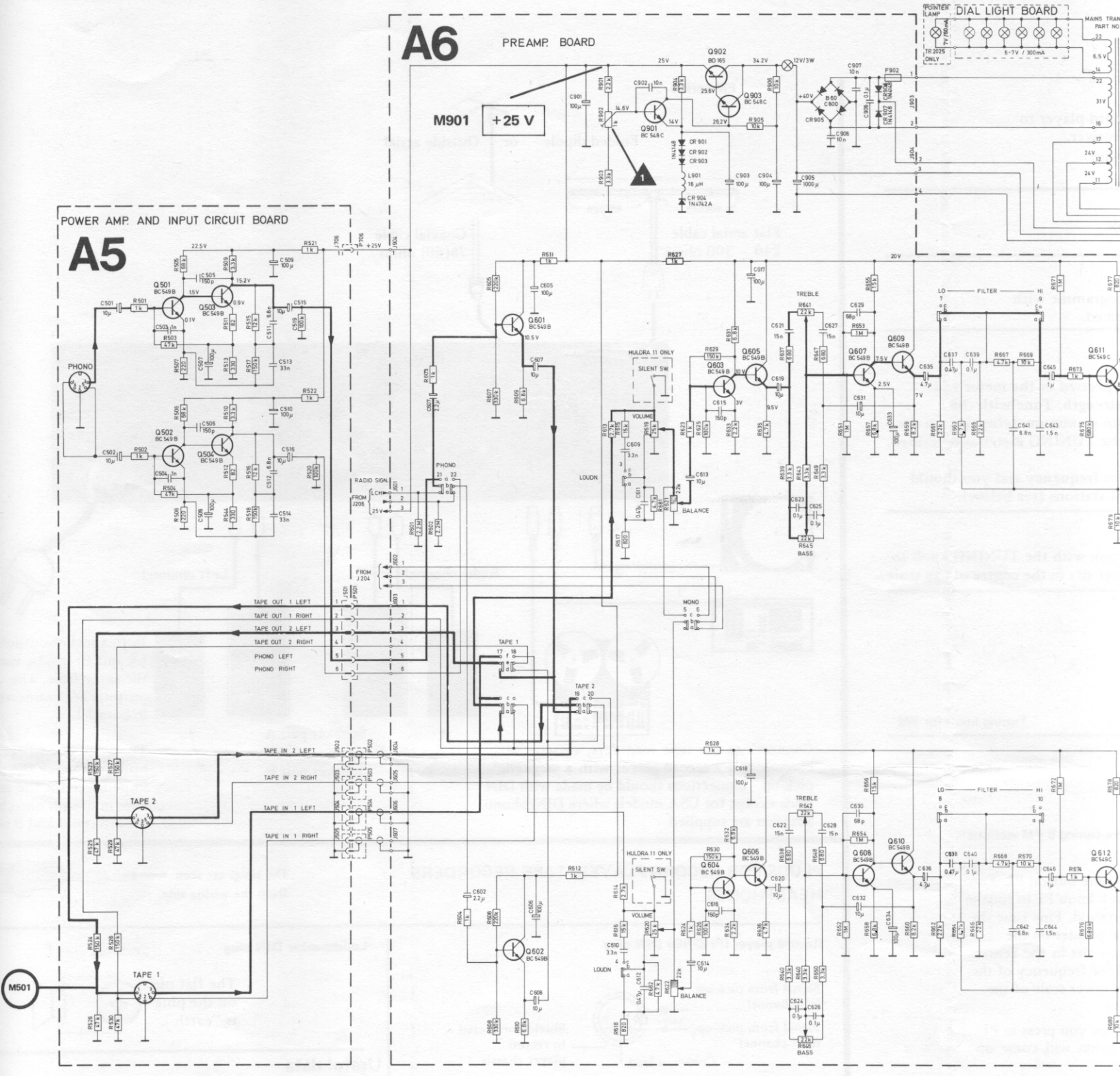
Seen from the solder side

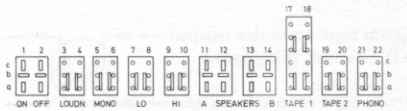

DIAL LIGHT BOARD
POINTER LAMP
7V/80mA
TR 2025 ONLY
6-7V / 300mA
MAINS TRANSFORMER PART NO. 35 54 31
MAINS TRANSFORMORER PART NO. 35 50 79
WIRED FOR 240 V OPERATION
WIRED FOR 220 V OPERATION
WIRED FOR 120 V OPERATION
A7
POWER AMP AND INPUT CIRCUIT BOARD
PART OF PREAMP BOARD
SPEAKERS LEFT
SPEAKERS RIGHT
TREBLE
BASS
LO FILTER HI

LOCATION


A6
A7
A5

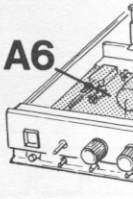

A1
FM-TUNER
PAGE 7
A2
FM-IF + DECODER
PAGE 7
SIGNAL-PATH
VOLTAGE
A5
RIAA/
INPUT
AMP
PAGE 11
A6
PRE AMPLIFIER
PAGE 11
A8
A7
POWER AMPLIFIER
PAGE 11



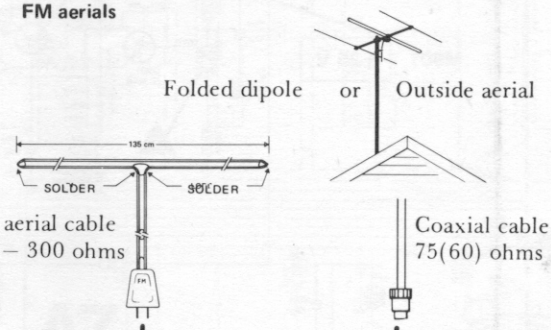


All the switches are shown in the unoperated position.

LOCATION

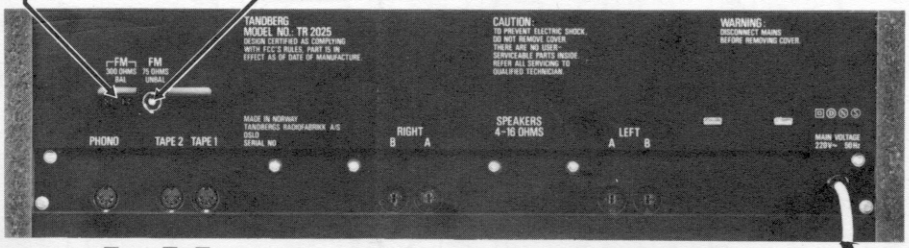


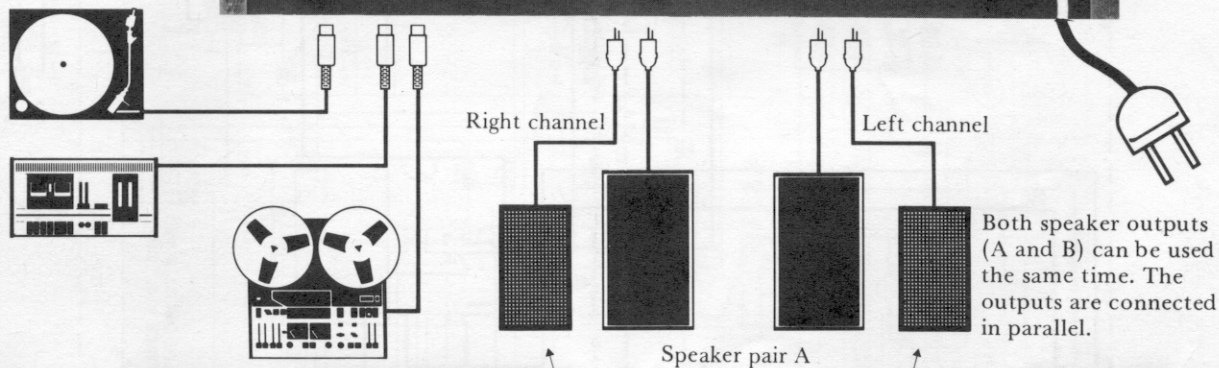
FM aerials



Flat aerial cable
240 – 300 ohms

Coaxial cable
75(60) ohms





Connections for tape recorders, cassette recorders, and a record player with a *magnetic* pick-up. Connections should be made with DIN leads except for USA models where DIN/phono adapters are supplied.

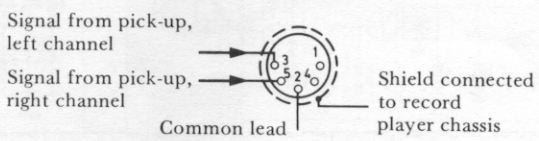
Both speaker outputs (A and B) can be used at the same time. The outputs are connected in parallel.

The amplifier works at its optimum when the total impedance for the speakers in use on one channel is between 4 and 8 ohms.

PLUGS FOR RECORD PLAYER, TAPE RECORDERS HEADPHONES.

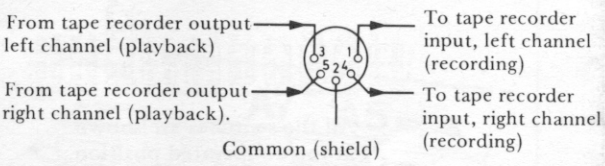
The plugs are seen from the wiring side. →

Record player (PHONO) DIN plug

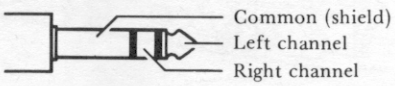


The common lead and the shield must not be wired together.

Tape recorders (TAPE 1 and TAPE 2) DIN plug

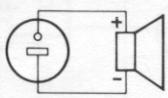


Headphones (PHONES) jack plug



Loudspeaker DIN plug

The flat pin on the plug is "earth".



Useful data

Inputs:

	Input sensitivity for 25W in 8 Ω at 1 kHz	Input impedance
PHONO	2.3 mV	47 kΩ
TAPE 1	170 mV	15 to 27 kΩ
TAPE 2	170 mV	15 to 27 kΩ

Outputs:

TAPE sockets, unloaded: 250 mV (output imp. = 33 kΩ)

PHONES, unloaded: 16 V max. (output imp. = 150 Ω)

AC Power requirement: 120/220/240 V, 50/60 Hz

AC Power consumption: 190 W (full power)
45 W (no signal)

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